

December 23, 2015 9:02:49 AM

140375

Page 2

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Item Name: Fitting

Start Date: 12/23/2015 **Start Qty:** 1.00 ***1***

Cust Item ID:

Required Date: 1/29/2016 **Req'd Qty:** 1.00 ***1***

Customer:

Reference:

Approvals: _____ **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Run Start *NR1*

QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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110 QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC Memo

0.00

Quality Control

140 QC8- Inspect parts - second check

0.00

140

QC Memo

0.00

Quality Control

150 Chemical Conversion Coat per QSI005 4.1

0.00

150

HandFinish Memo

0.00

Hand Finishing

Picklist Print

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Page 1

Work Order ID: 140375

140375

Parent Item: D212-725-1-271

D212-725-1-271

Parent Item Name: Fitting

Start Date: 12/23/2015

Required Date: 1/29/2016

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A NEW ISSUE 12-09-28 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6B2.000X02.00 0		Purchased		No			f	17.0900		0.125			

M6061T6B2 000X02 000

6061-T6 Bar 2.00 x 2.00

16/01/04

Location

Loc Qty

Loc Code

MAT004

17.09

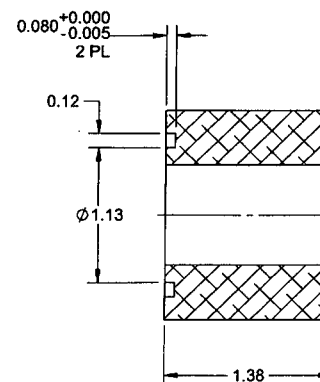
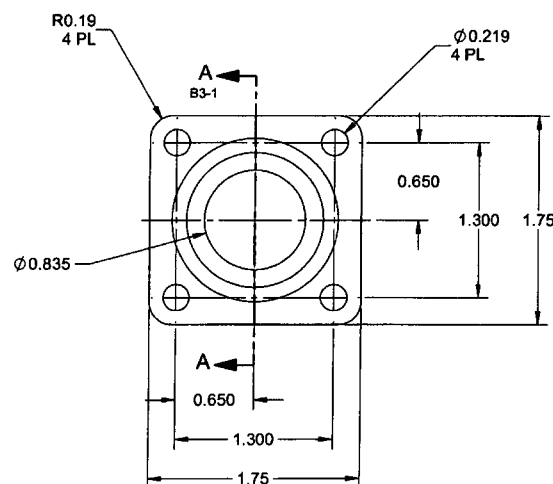
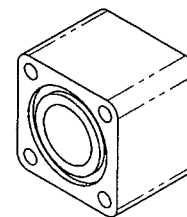
m129375

5.09

m133828

12

0.525



SECTION A-A

B6-1

D212-725-1-271 FITTING

NOTES:

- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
 QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
 OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
 OR ASTM B211 OR ASTM B221
 REF. DART SPEC. M6061T6B2.000X2.000
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.31 lbs

SH 20151223
 1340375

A		NEW ISSUE		DC	12.06.11
REV.		DESCRIPTION		BY	DATE
DESIGN	DC	EAGLE COPTERS LTD CALGARY, ALBERTA, CANADA DRAWING NO. E4668 TITLE FITTING		REV. A	
DRAWN	DC			SHEET 1 OF 1	
CHECKED	DC				
MFG. APPR.	DC				
APPROVED	DC				
DE APPR.	DC			SCALE NTS	
DATE		12.06.11		COPYRIGHT © 2012 BY EAGLE COPTERS LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM EAGLE COPTERS LTD.	

DART AEROSPACE LTD	Work Order:	140375
Description: Fitting	Part Number:	0212-725-1-274
Inspection Dwg: E4608 Rev: 001 A		Page 1 of 1

INSPECTION SHEET

[illegible]

Measured by:	<i>[Signature]</i>	Checked by:	<i>[Signature]</i> DAS	QC Inspector:	
Date:	16/01/05	Date:	16/01/06 08 9-89	Date:	

Engineering Approval: (If necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
B	14.07.31	New Issue	K.J	